

Product Data Sheet

70713/70715 – 2K Epoxy, Stipple Finish
450JB: Base 450J9 : Curing Agent 95073



Description:	70713/70715 (Hempel 450JB) is a two-component, 100% solids epoxy resin.
Recommended use:	High-gloss, high-build protective coating.
Features:	Stipple finish. Excellent chemical and water resistance. Meets U.S.D.A. requirements for incidental food contact. Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Certificates/approvals:	LEED: MRc5, IEQc4.2 MPI: MPI #212
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70713 (450J900000)	Clear	15- and 3-gallon kits
70713-01 (450J916640)	Gray	15- and 3-gallon kits
70713-11 (450J916660)	Light Gray	15- and 3-gallon kits
70715 (9507300000)	NA	Curing agent, included in kits
<i>Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact Neogard for additional colors.</i>		

Physical constants:

Tensile strength	3,700 psi	ASTM D638
Elongation	25%	ASTM D638
Compressive strength	25,300 psi	ASTM D695
Flexural strength	3,180 psi	ASTM D790
Flexural modulus	57,700 psi	ASTM D790
Water resistance	0.21%	ASTM D570
MVT at 10 mils	0.16	ASTM E96
Taber abrasion	25 mg/1,000 CS-17	ASTM D4060
Shore D	78	ASTM D2240
Adhesion	350 psi	ASTM D4541
Flammability	Pass	ASTM D635
Weight/gallon (mixed)	8.8 lbs/gal	ASTM D1475
Weight solids (mixed)	100%	ASTM D4209
Volume solids (mixed)	100%	Calculated
VOC (mixed)	<100 g/L	ASTM D5201
Flash point		Refer to SDS
Shelf life	1 year	
Thin film cure at 75°F/23°C	8–9 hours	
Full cure at 75°F/23°C	7 days	
Full chemical resistance	7 days	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

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Application details:

Version, mixed product	450JB
Mixing ratio:	Base 450J9 : Curing Agent 95073 2 : 1 by volume
Mixing instructions:	Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.
Application method:	Roller or squeegee
Thinner:	Coating is to be applied without thinning
Pot life:	30 minutes at 70°F/21°C
Cleaning of tools:	Acetone or other VOC compliant multi-purpose solvents. Confirm compliance with Local, State and Federal air quality rules before use.
Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Ambient temperature must be between 40°F/4°C and 100°F/37°C, and a minimum of 5°F/3°C above dew point.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: **70713/70715 is for professional use only.**

Issued by: Hempel (USA) – 450JB

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to update from time-to-time. Accordingly, the buyer/applicator should refer to the PDS current as of the time of delivery. In addition to the PDS, the buyer/applicator may receive some or all of the specifications, statements and/or guidelines listed below or available at www.neogard.com (the "Additional Documents"):

No.	Document Description
1	PDS
2	Guide Specification
3	Application Manual
4	Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

In the event of a conflict between this PDS and the Additional Documents, the conflict shall be resolved in accordance with the order of priority set forth above. In addition, the buyer/applicator should refer to the relevant Safety Data Sheet current as of the time of delivery and available at www.neogard.com. Buyer/applicator is responsible for determining the suitability of the intended use of the Product, and Neogard disclaims all responsibility for any use, handling and storage of the Product that is not in accordance with the requirements set forth in the relevant PDS and the Additional Documents. The terms and provisions hereof apply to this PDS, the Additional Documents and any other documents supplied by Neogard in respect of the Product. The Product is supplied and all technical assistance is given subject to the General Conditions of Sale of Hempel Products and/or Services available at www.hempel.com. NEOGARD MAKES NO OTHER WARRANTY THAT EXTENDS BEYOND THE WARRANTY REFERENCED THEREIN INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NEOGARD WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY OR CONDITION, OR THAT IN ANY WAY ARISE IN RELATION TO THE PRODUCT. 70713-70715-PDS ksk 10272021.docx

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