

# NEOGARD® Quick Notes

## Gel Time & Cure Time with Accelerator



Date: January 7, 2010  
From: Technical Department

### FC7510/FC7961

Note: After mixing FC7510/FC7961 in accordance with procedures outlined by NEOGARD, the addition of 7931 accelerator can result in the following cure and gel time of the product.

Accelerator	Amount	Temperature	Gel Time	Cure Time
7931	none	98°F	45 min	2 hrs
7931	4 oz/5 gal	98°F	5 min	1.5 hrs
7931	none	75°F	1 hr	4 hrs
7931	4 oz/5 gal	75°F	15 min	2.5 hrs
7931	none	40°F	3 hrs	24 hrs
7931	4 oz/5 gal	40°F	1 hr	8 hrs

**NEOGARD**  
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