

# NEOGARD® Quick Notes

## Pot Life, Sag Resistance, Recoat & Cure Time with Accelerators



Date: Updated November 29, 2010

From: Technical Department

### 7414

Accelerator	Amount	Pot Life	Sag Resistance	Recoat Time
		@75°F/50%RH	@75°F	@75°F/50%RH
7925	8 oz/5 gal	1.5 hrs	20 mils	4 hrs
7925	12 oz/5 gal	0.8 hrs	25 mils	3 hrs
7925	16 oz/5 gal	0.5 hrs	35 mils	1.5 hrs
7925	24 oz/5 gal	0.3 hrs	45 mils	1 hr

### 7419

Accelerator	Amount	Pot Life	Sag Resistance	Recoat Time
		@75°F/50%RH	@75°F	@75°F/50%RH
7925	8 oz/5 gal	2 hrs	8 mils	5 hrs
7925	12 oz/5 gal	1 hr	12 mils	6.5 hrs
7925	16 oz/5 gal	0.5 hrs	14 mils	3 hrs
7925	24 oz/5 gal	0.3 hrs	20 mils	1 hr

### 7419 & 7419-HB (Note: All curing information based on 25 mils wft samples)

Accelerator	Amount	Cure Time (Hours)					
		40°F, 25-35%RH 7419/7419-HB	40°F, 40-50%RH 7419/7419-HB	75°F, 40%RH 7419/7419-HB	75°F, 50%RH 7419/7419-HB	90°F, 40%RH 7419/7419-HB	90°F, 50%RH 7419/7419-HB
None	Per 5 gal pail	ND	>48/>48	>48/>24	>48/18	>48/24	42/16
7932	8 oz	>48/>48	ND	16/10	12/6	8/5	6/3
7932	16 oz	>48/>48	>48/42	12/6	10/ND	ND	ND
7932	32 oz	>48/33	>48/32	ND	ND	ND	ND
7932+7923	8 oz 7932 8 oz 7923	40/26	30/19	ND	ND	ND	ND
7923	8 oz	ND	>48/31	ND/3	ND	ND	4/2.5
7923	16 oz	30/24	12/8	3/ND	ND	ND	ND
7923	32 oz	ND	6/4	ND	ND	ND	ND

ND = Not Determined

**NEOGARD**  
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